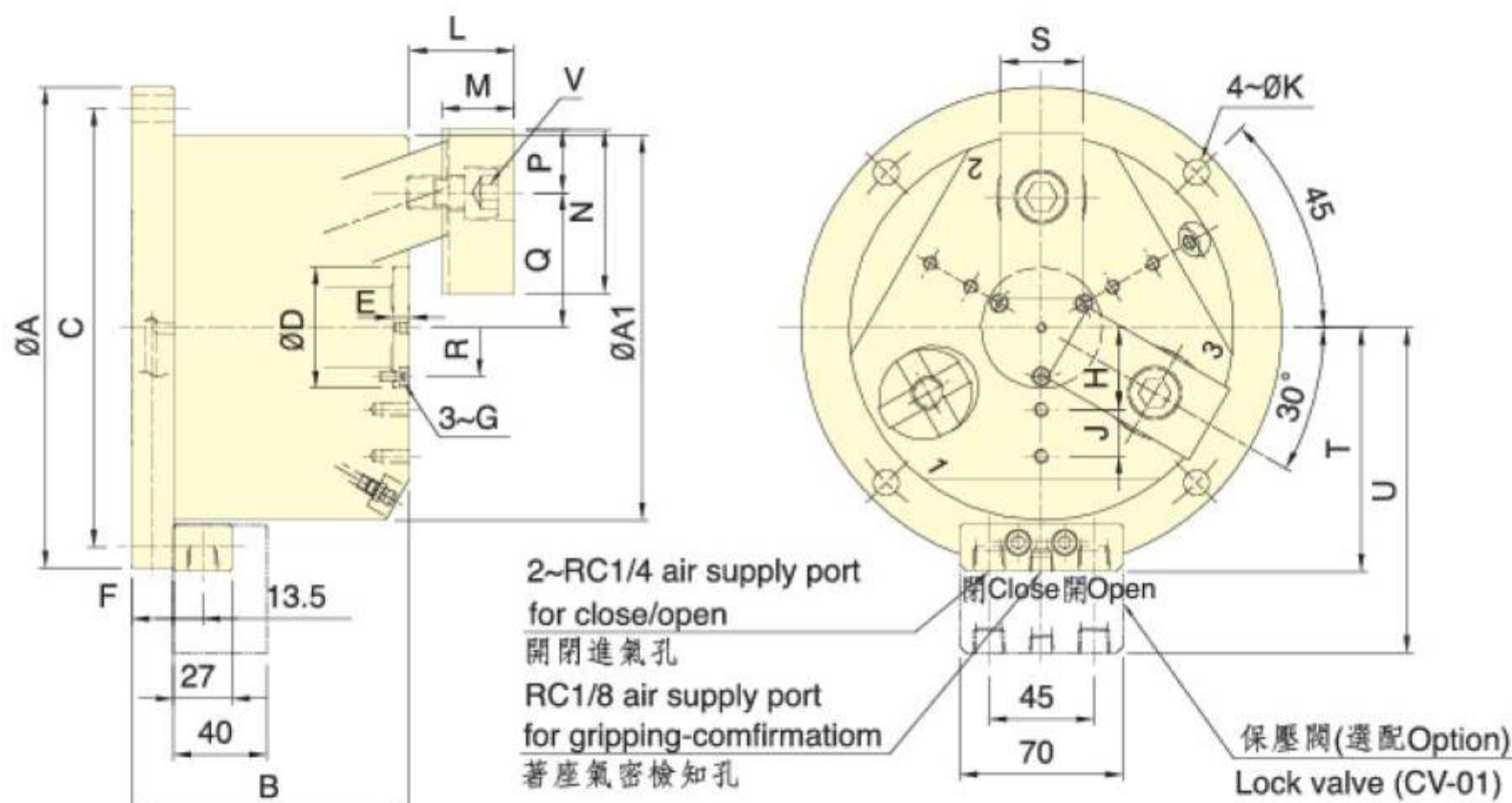


STATIONARY PULL BACK CHUCK



- 可同時將工件做徑向夾持與軸向後拉，使工件不上浮並緊貼座金基準面。
- 可配合氣密檢知，進行軸向位置確認，適合長度尺寸精度的要求。
- 高剛性硬化處理的本體與圓柱後拉機構，並經過精密軸孔研磨，確保高夾持精度與耐用度，適合重切削場合。
- With workpiece can do radial clamp and axial pull-down at the same time, which able to closer surface of the chuck.
- Can cooperate with the airtight detection, and axial position confirm, suitable for the precision of large length size process.
- The body with heat treatment and the organization of cylinder pull-down, and grind through the accurate shaft hole, which guarantee to the high clamping precision and durableness, it's suitable for heavy duty machining.



保留規格修改的權利
Subject to technical changes.

規格 Spec.	爪行程(直徑)mm Jaw stroke(Dia.)	夾持直徑Clamping Dia.mm		最大夾持力 Max. clamping force kN		最大使用壓力 Max. pressure kg/cm²		最低使用壓力(kg/cm²)	空氣消耗量(使用壓力6kg/cm²)lit	重量kg
型號 Model		最大 Max.	最小 Min.	氣壓 Pneumatic at 6.0kgf/cm²	油壓 Hydraulic at 13.0kgf/cm²	氣壓 Pneumatic	油壓 Hydraulic	Min. pressure	Air consumption(at 6.0 kgf/cm²)	Weight
SD-304	5	110	18	5	10.9	6	13	2	0.36	8.1
SD-306	7.2	165	35	11.5	25				1.19	18.9
SD-308		210	28	21.7	47				2.05	35

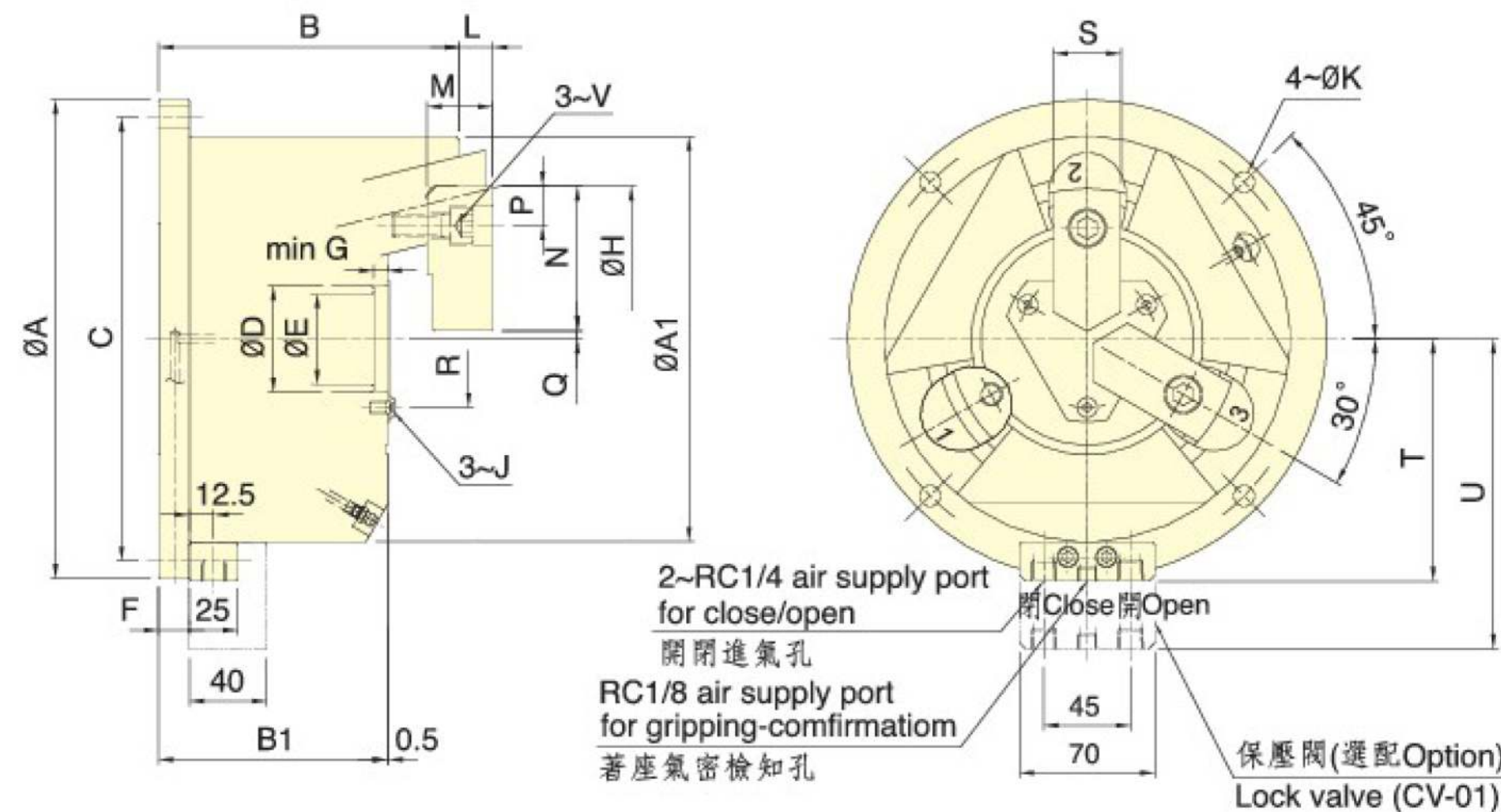
寸法 Size	A(h7)	A1	B	C	D(H7/h7)	E	F	G	H	J	K	Lmax.
型號 Model												
SD-304	148	110	93.5	128	35	2	15	M3	22.5	10	9	30
SD-306	206	165	116	188	52	7	18	M4	35	20	11	45
SD-308	248	210	122	228	65	10		M5	45	25		56

寸法 Size	Lmin.	M	N	P	Qmax.	Qmin.	R	S	T	U	V
型號 Model											
SD-304	23	19.5	52	19	37	34.5	27	25	75.5	110.5	3~M10
SD-306	35	31	70	27	57.8	54.2	42	35	104.5	139.5	3~M14
SD-308	46	41	84	31	70.8	67.2	53	40	125.5	160.5	6~M12

STATIONARY PULL LOCK CHUCK



- 立置式夾頭可同時將工件做徑向夾持與軸向後拉，使工件不上浮並緊貼座金基準面。適合鑽床、銑床或切削中心機使用。
- 可配合氣密檢知，進行軸向位置確認，適合長度尺寸精度的要求。
- 高剛性硬化處理的本體與圓柱後拉機構，並經過精密軸孔研磨，確保高夾持精度與耐用度，適合重切削場合。
- It's a stationary chucks with workpiece can do radial clamp and axial pull-down at the same time, which able to closer surface of the chuck. For drilling, milling and other machines.
- Can cooperate with the airtight detection, and axial position confirm, suitable for the precision of large length size process.
- The body with heat treatment and the organization of cylinder pull-down, and grind through the accurate shaft hole, which guarantee to the high clamping precision and durableness, it's suitable for heavy duty machining.



保留規格修改的權利
Subject to technical changes.

規格 Spec.	爪行程(直徑)mm Jaw stroke(Dia.)	夾持直徑Chucking Dia.mm		最大夾持力 Max. clamping force kN		最大使用壓力 Max. pressure kg/cm ²		最低使用壓力kg/cm ² Min. pressure	空氣消耗量(使用壓力6kgf/cm ²)lit Air consumption(at 6.0 kgf/cm ²)	重量kg Weight
型號 Model		最大 Max.	最小 Min.	氣壓 Pneumatic at 6.0kgf/cm ²	油壓 Hydraulic at 13.0kgf/cm ²	氣壓 Pneumatic	油壓 Hydraulic			
SU-304	3	60	5	6.7	16	6	13	2	0.29	7.4
SU-306	5	105	31	18.5	40				1.17	18
SU-308		132	32	37	80				2.06	33

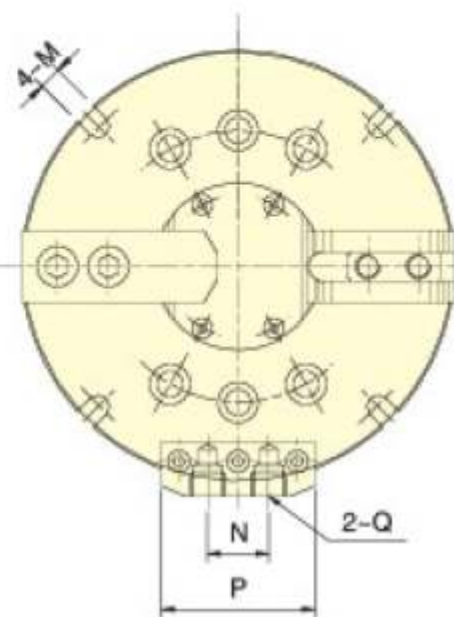
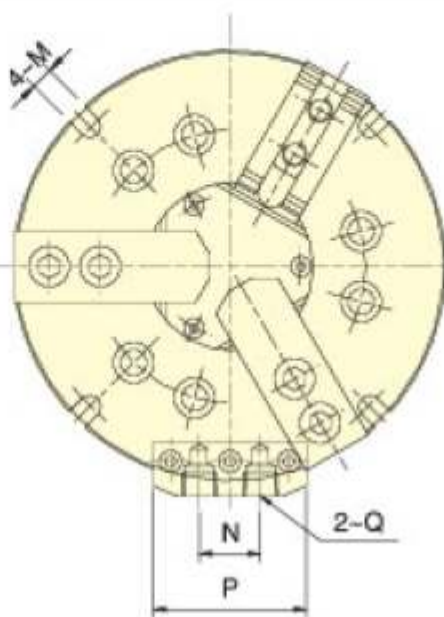
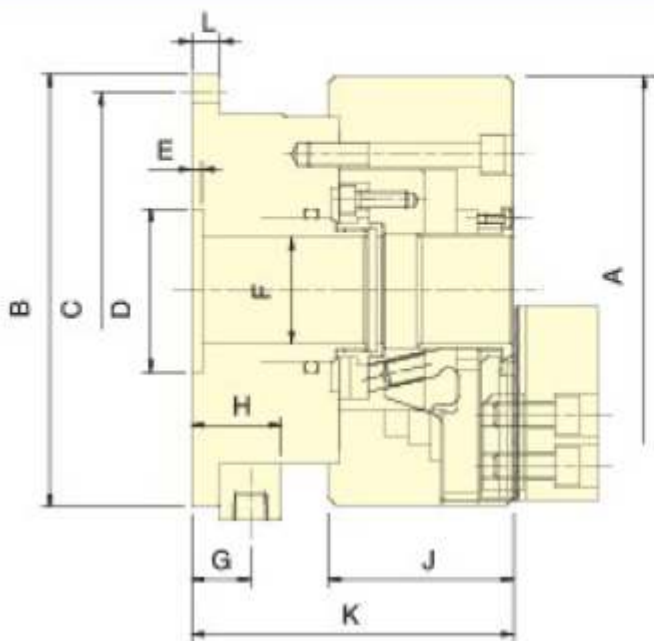
尺寸 Size	A(h7)	A1	B	B1	C	D(H6)	E	F	G	H(H6)	J	K
型號 Model												
SU-304	148	110	101.5	83.5	130	32	24	15	4.5	84	M5	9
SU-306	206	168	136.5	104	188	35	25	18	6	129		11
SU-308	248	210	155	118	230	55	45		7	156	M6	

尺寸 Size	Lmax.	Lmin.	M	N	P	Qmax.	Qmin.	R	S	T	U	V
型號 Model												
SU-304	7	1	17	40	9.5	2.75	1.25	42	20	75.5	110.5	M6
SU-306	15	5	30	50	17	15.75	13.25	49	30	104.5	139.5	M10
SU-308	17	7	34	63	20.5	16.25	13.75	71	35	125.5	160.5	M12

STATIONARY CHUCK WITH THROUGH-HOLE



- 立置式中空動力夾頭，適合鑽床，銑床或切削中心機使用，有二爪及三爪兩種形式。
- VH-200型式所配對之夾頭規格及寸法與2H型式相同。
- VH-300型式所配對之夾頭規格及寸法與3H型式相同。
- It's a STATIONARY CHUCKS with two or three jaws for drilling, milling and other machines.
- Specification and size of matching chuck for model VH-200 is the same as model 2H.
- Specification and size of matching chuck for model VH-300 is the same as model 3H.



保留規格修改的權利
Subject to technical changes.

規格 Spec.		活塞面積 Eff. piston area cm ²		爪行程(直徑) mm Jaw stroke	最高使用壓力 (kgf/cm ²) Max. pressure(kgf/cm ²)	重量 kg Weight
型號 Model		伸側 Extend	拉側 Retract			
VH-	204	49.7	46.5	5.4	2.0(20)	7.9
	304				3.0(30)	8.1
VH-	205	66.0	58.9		2.0(20)	11.7
	305				3.0(30)	11.9
VH-	206	103.1	94.4	5.5	1.6(16)	19.8
	306				2.3(23)	20.2
VH-	208	125.7	115.4	7.4	2.0(20)	32.3
	308				3.0(30)	33.6
VH-	210	202.6	189.3	8.8	1.5(15)	55.5
	310				2.3(23)	56.5

寸法 Size 型號 Model		A	B	C	D H8	E	F	G	H	J	K	L	M	N	P	Q
VH-	204	110	150	132	50	5	23	23	34	59	106.5	12	9	26	62	RC1/4
	304															
VH-	205	135	168	150	60		30	60	111	14	11					
	305															
VH-	206	169	194	176	80		40	25	36			81	141			
	306															
VH-	208	210	212	194			45	29	44			91	158	30	75	RC3/8
	308															
VH-	210	254	266	246	90	6	70	32	47	100	190	17	13			
	310															